

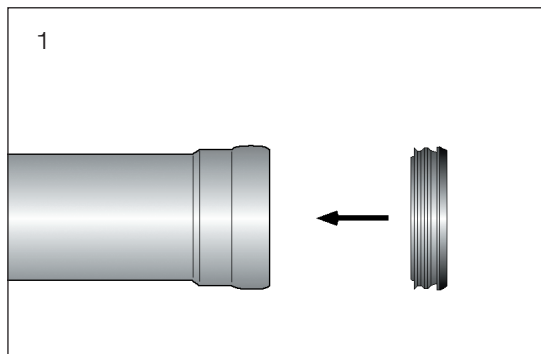
# Assembly and installation instructions

## LORO-X pressure pipe clip PN 12, for LORO-X steel discharge pipes, DN 50 - DN 125

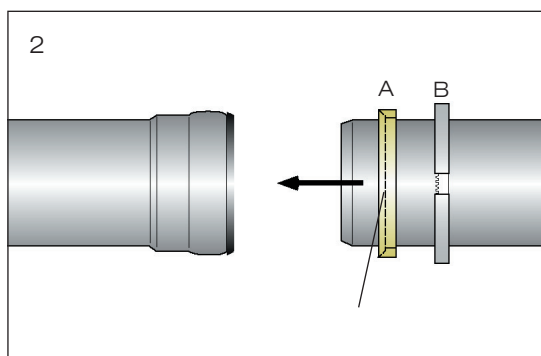
Technical status: September 2023.

Subject to technical changes.

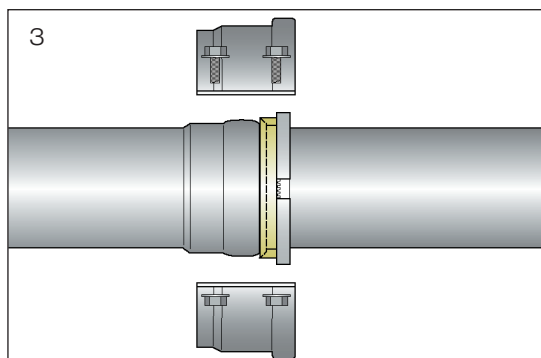
1. Place sealing element in inclined position on the edge of the sealing chamber.  
Push in top sealing element with your finger and let it engage in the sealing chamber until the collar of the sealing element lies level on the socket edge.  
Smear only **original LORO-X lubricant** no. 986X or 9861X over the entire surface on the inside of the sealing element and the outside of the insert pipe.



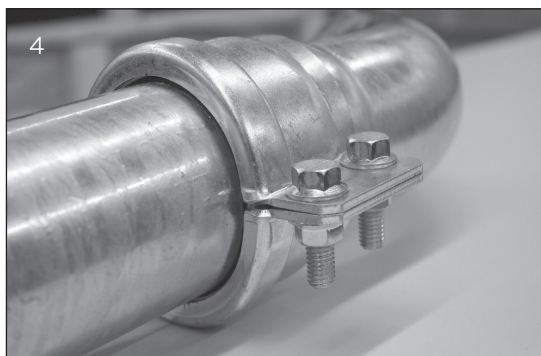
2. Push the support ring (A) and cutting claw (B) onto the insert pipe. The teeth (C) of the cutting claw must face the socket.  
The support ring and cutting claw are fixed in the factory in order to determine the order and direction of installation and thus to facilitate the installation.  
Line up the socket and insert pipe and push together. Twist gently to secure. Push the insert pipe in as far as the socket base.



3. Push the support ring and cutting claw against the edge of the sealing element.  
Place the anchor clip around the socket as shown.



4. Connect the anchor clip with hexagonal bolts and hexagonal nuts and tighten to **80 Nm**.



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